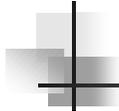


Thermal Field-Flow Fractionation: A Polymer Separation Technique for MALDI-TOF MS

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Colorado School of Mines
Golden, Colorado



Outline

- FFF Basics
- Thermal FFF
 - Instrumentation and Practice
 - Example applications
- ThFFF-MALDI TOF MS
 - Compatibility and optimization
 - Example applications

Polymer separation techniques

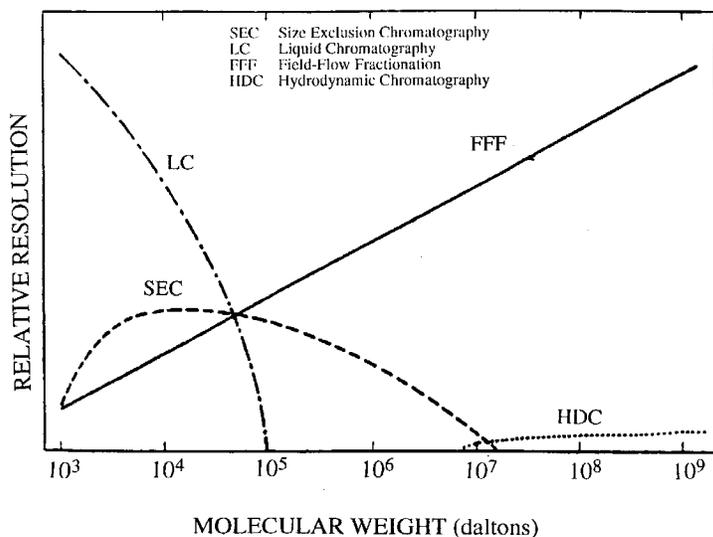
Packed columns

- Size exclusion
- LC at critical point of adsorption
- Gradient polymer elution chromatography

Open channels

- Thermal FFF
- Flow FFF
- Sedimentation FFF
- Hydrodynamic chromatography
- Capillary electrophoresis

RELATIVE RESOLUTION OF ANALYTICAL SEPARATION TECHNIQUES

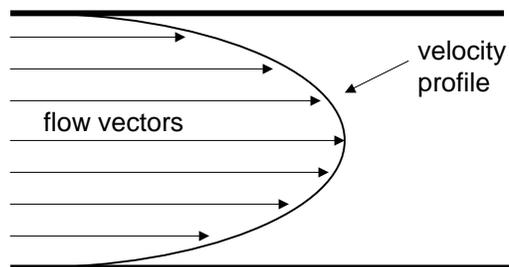


J. J. Kirkland, W. W. Yau, and W. A. Doerner, *Anal. Chem.*, **52**, 1944 (1980).

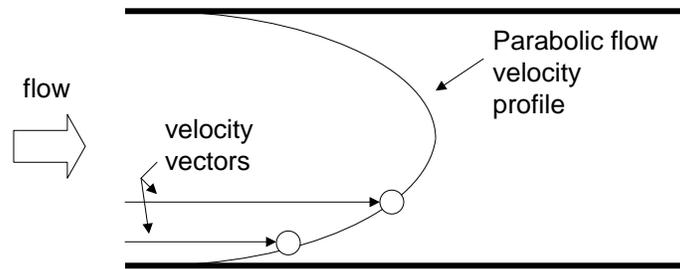
Benefits of Thermal FFF

1. Wide MW range in a single channel.
2. Tunable retention.
3. Higher MW selectivity than single column SEC.
4. Well suited for:
 - ultrahigh MW polymers analysis (low shear)
 - studies of fragile aggregates
 - microgels and particles analyses.

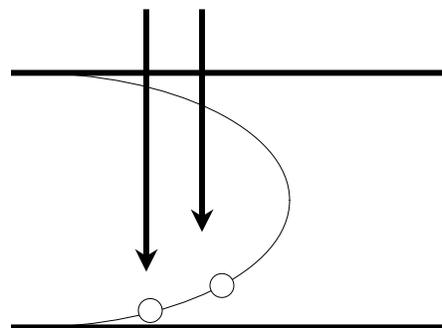
Laminar flow

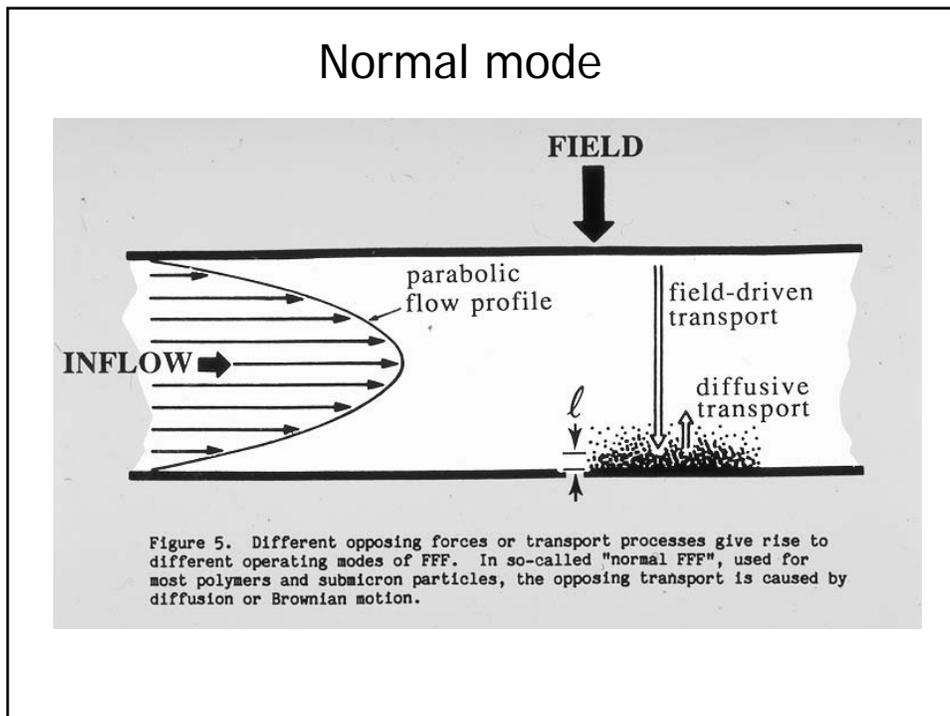
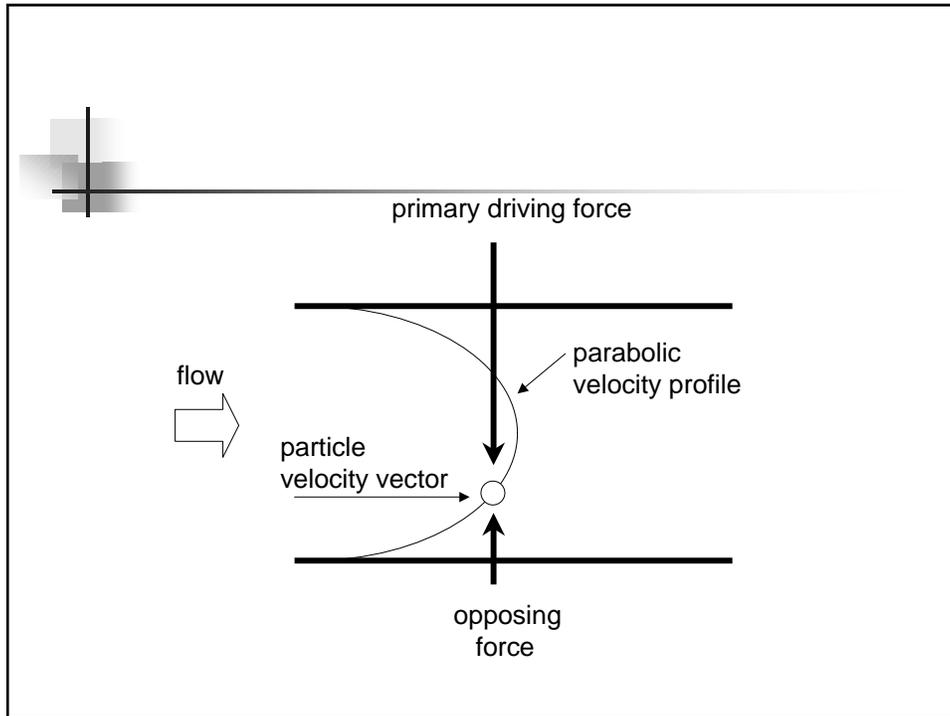


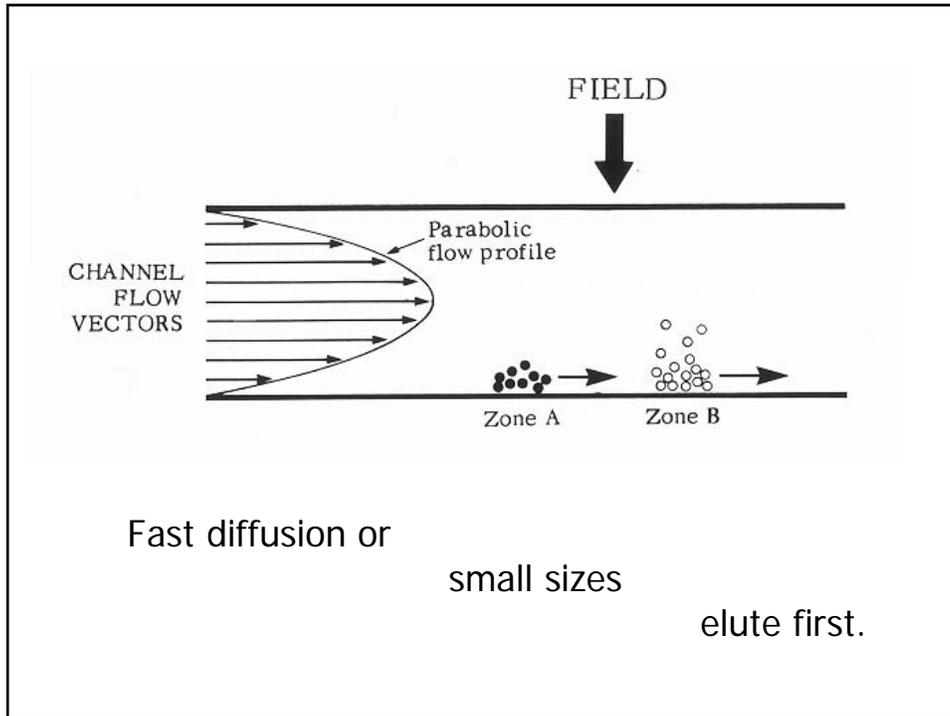
Separation



PRIMARY DRIVING FORCES
(externally generated)







Basic FFF Theory

FIELD

↓

$x = w$

x

$x = l$

$x = 0$

U D

$$J = Uc - D \frac{dc}{dx} = 0$$

$$\frac{dc}{c} = \frac{U}{D} dx$$

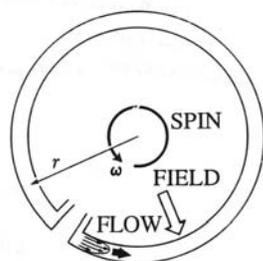
$$\ln \frac{c}{c_0} = \frac{U}{D} x = \frac{-|U|}{D} x$$

$$\frac{c}{c_0} = e^{-|U|x/D} = e^{-x/l}$$

$$l = D/|U|$$

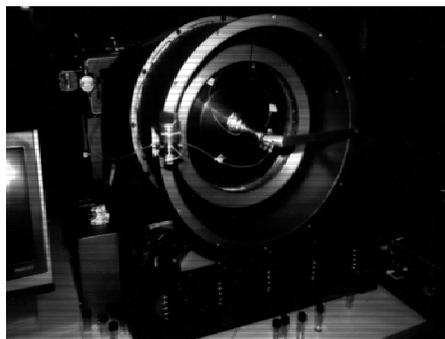
$$\lambda = \frac{l}{w} = \frac{D}{|U|w} = \frac{kT}{|F|w}$$

Sedimentation FFF

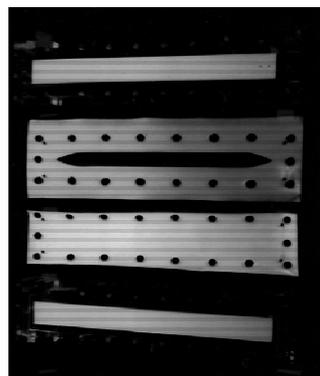
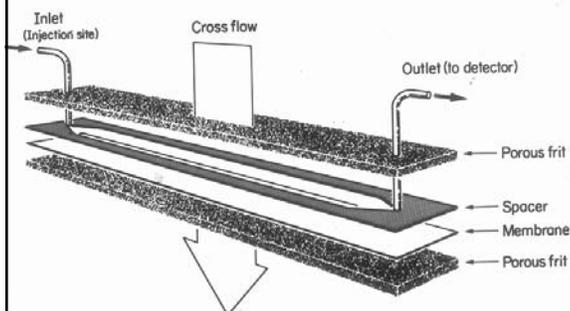


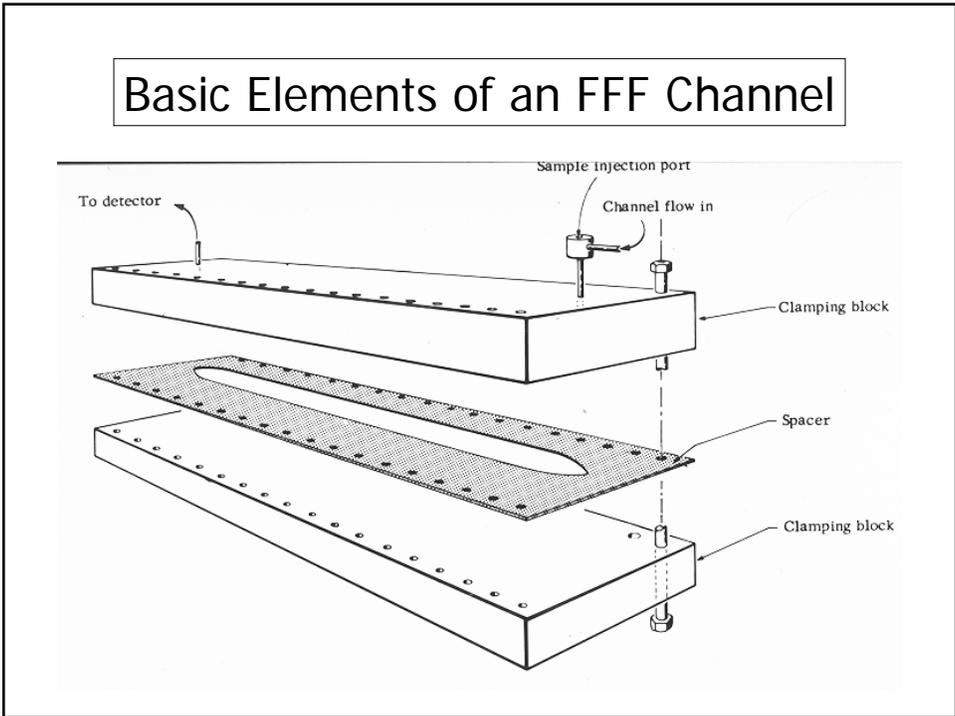
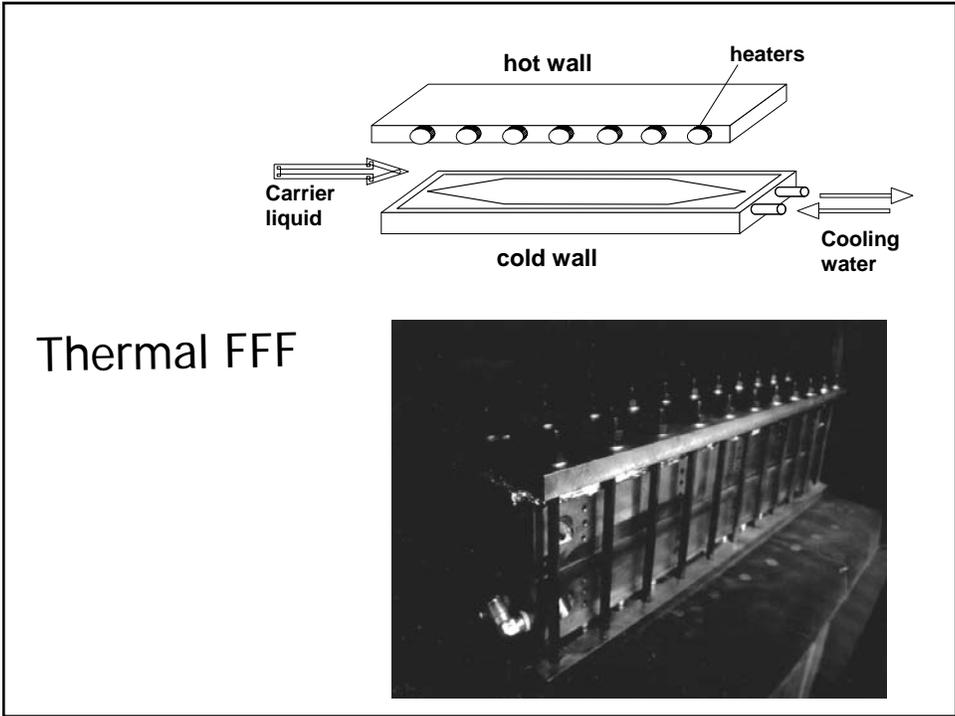
**SEDIMENTATION
FFF**

$$\frac{t_r}{t^0} = \frac{\pi \omega d^3 \Delta \rho G}{36 k T}$$

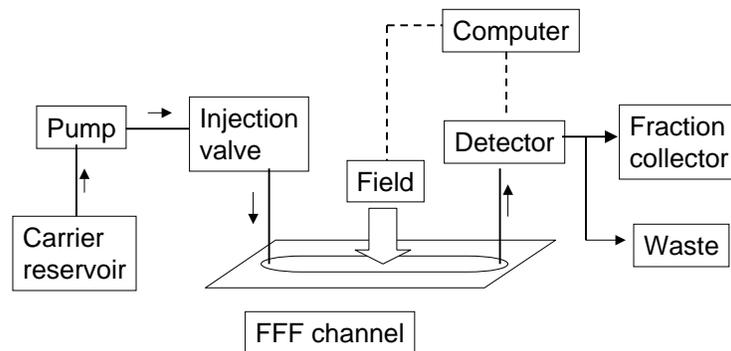


Flow FFF





Typical FFF System



Outline

- Thermal FFF
 - Theory
 - Instrumentation and Practice
 - Example applications

ThFFF Theory

For a parabolic velocity profile, the retention parameter λ and the retention time t_r are related by:

$$R = \frac{t^0}{t_r} = 6\lambda[\coth(1/2\lambda) - 2\lambda]$$

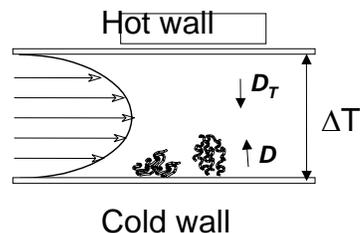
However..... temperature gradient \rightarrow viscosity variations \rightarrow deformed parabola

$$R = \frac{t^0}{t_r} = 6\lambda\{\nu + (1 - 6\lambda\nu)[\coth(1/2\lambda) - 2\lambda]\}$$

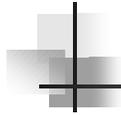
ThFFF Theory

Relationship between t_r , field strength, sample properties.

$$\frac{t_r}{t^0} = \frac{D_T \Delta T}{D}$$

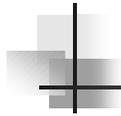


- t^0 void time
- D_T thermal diffusion coefficient
- ΔT temperature difference between hot and cold walls
- D diffusion coefficient



Typical ThFFF Experiment

- MW range $10^4 - 10^7$
- Sample amount ng – μg
- Sample volume 5 – 40 μL
- Flow rate 0.2 mL/min
- Run time 5 – 60 min



Typical ThFFF equipment

- Pumps: high pressure not necessary
- Pulse dampener: needed if using RI detector
- Injection valve
- ThFFF channel (75 μm x 2 cm x tens of cms)
- Detector(s): UV, RI, viscosity, ELSD, MALS-DRI, QELS, MALDI-TOF MS
- Back pressure regulator (50 or 100 psi)
- Computer for equipment control and data acq.

Typical ThFFF solvents

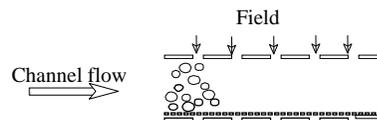
- THF
- Acetonitrile
- Commonly used LC solvents.

Other considerations:

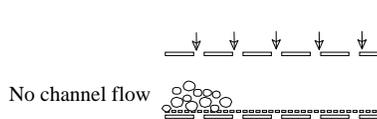
- Minimize use of chlorinated solvents.
- H-bonding solvents tend to show poor retention.
- Small amounts (25 mM) of salt can be added to improve retention in H-bonding solvents or in particle analyses.

Experimental Procedure

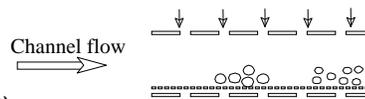
Sample Injection



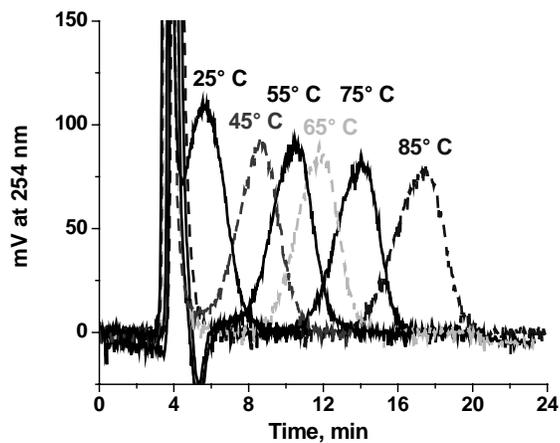
Relaxation
(Apply driving force)



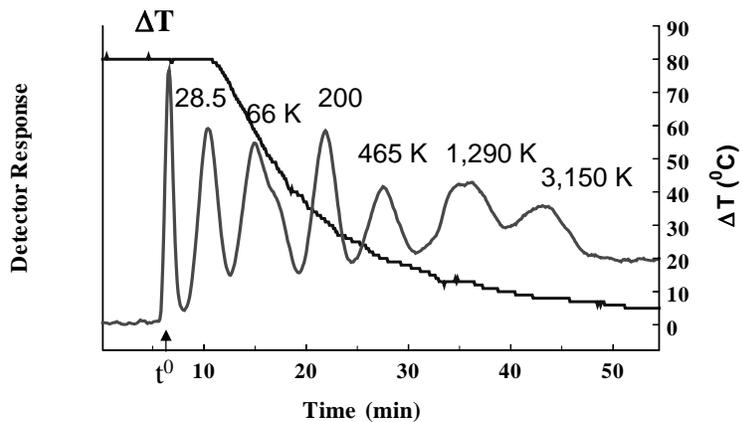
Separation
(Sample displacement)



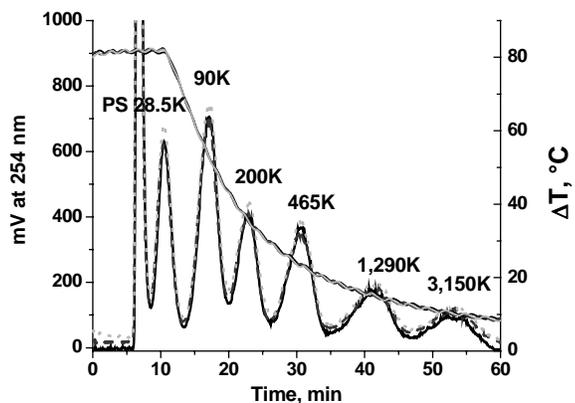
Effect of ΔT on Retention of PS 200K



Temperature Programmed ThFFF Separation of PS Standards



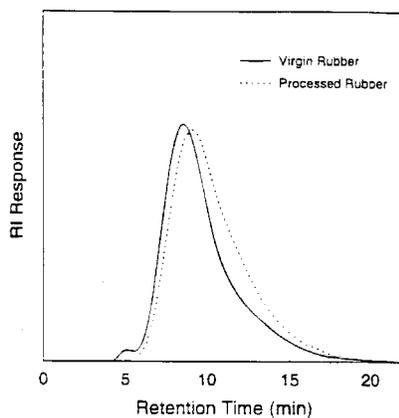
Run-to-Run Reproducibility



Flow rate: 0.1 mL/min; Initial ΔT : 80 °C for 10 min; Final ΔT : 5 °C

SEC CHROMATOGRAMS OF 0.2 μm FILTERED VIRGIN AND PROCESSED RUBBER

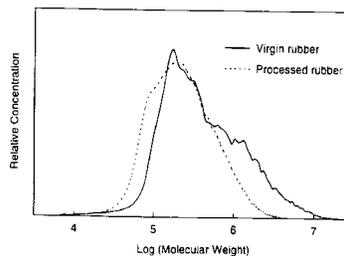
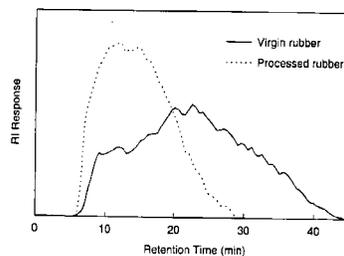
Permagel 6 column set (500, 10³, 10⁴, 10⁵, 10⁶, 100A)
 $V = 1.0 \text{ mL/min}$, THF, RI detector, cis-polyisoprene standards



S. Lee and A. Molnár, *Macromolecules*, 28, 6354 (1995).

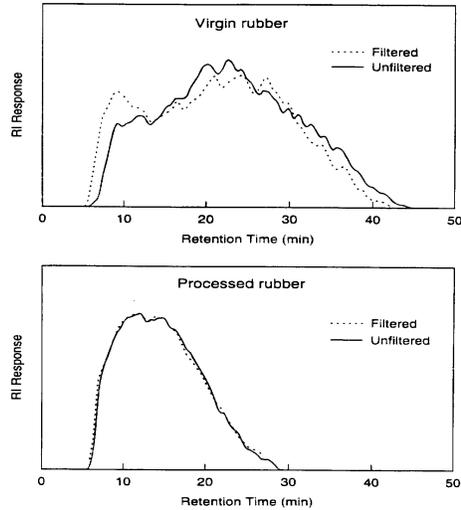
THFFF FRACTOGRAMS AND MW DISTRIBUTIONS OF UNFILTERED VIRGIN AND PROCESSED RUBBER

$\Delta T = 50 \text{ K} \rightarrow 5 \text{ K}$, $t_1 = 6 \text{ min}$, $t_0 = 12 \text{ min}$, $V = 0.2 \text{ mL/min}$, THF, RI detector



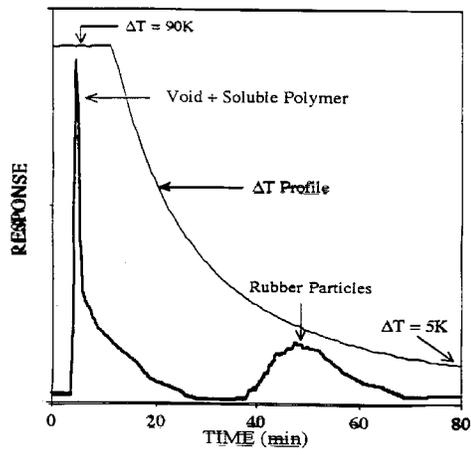
S. Lee and A. Molnár, *Macromolecules*, 28, 6354 (1995).

ThFFF FRACTOGRAMS OF FILTERED AND UNFILTERED VIRGIN AND PROCESSED RUBBER
 5 μm filter, $\Delta T = 50 \text{ K} \rightarrow 3 \text{ K}$, $t_1 = 6 \text{ min}$, $t_0 = -12 \text{ min}$, $\dot{V} = 0.2 \text{ mL/min}$, THF, RI detector



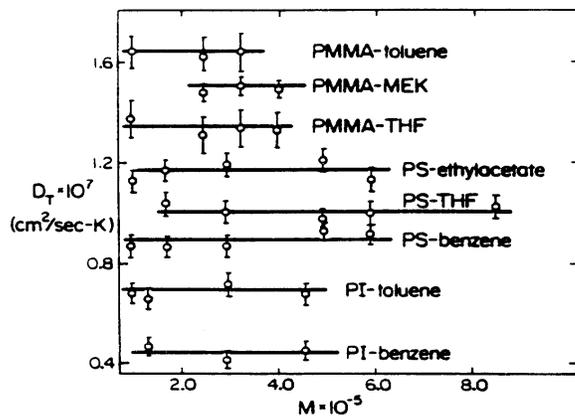
S. Lee and A. Molnár, Macromolecules, 28, 6354 (1995).

Thermal FFF Separation of ABS Sample
 THF, [TBAP]=0.10 mM, $\Delta T=90 \text{ K} \rightarrow 5 \text{ K}$, $t_1=10 \text{ min}$, $\dot{V}=0.185 \text{ mL/min}$



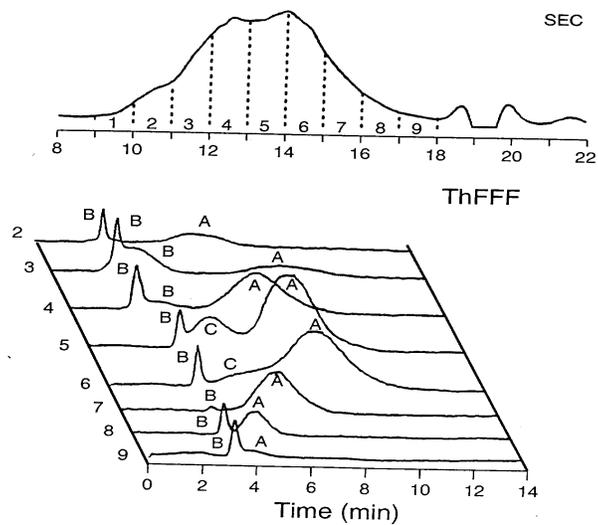
P. M. Skjoldu, E. E. Remsen, and J. C. Giddings, J. Appl. Polym. Sci., 60, 1695 (1996).

THERMAL DIFFUSION COEFFICIENTS



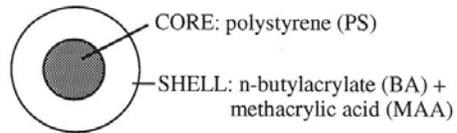
M. E. Schimpf and J. C. Giddings, *J. Polym. Sci., Part B: Polymer Physics*, 27, 1317 (1989).

SEC-ThFFF Cross-Fractionation of PS-PB- PTHF Blend



A. PS; B. Polybutadiene (333 kD); C. Polytetrahydrofuran (9.9 kD)

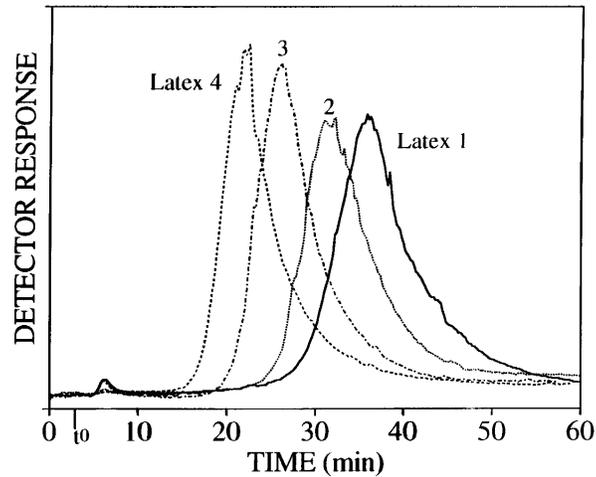
Core-Shell Particles



<u>Designation</u>	<u>BA/MAA</u>	<u>%MAA</u>
Latex 1	0	0
Latex 2	10/1	9
Latex 3	9/2	18
Latex 4	7/4	36
<u>polymer</u>	<u>ρ (g/mL)</u>	
PS	1.05	
BA	0.8898	
MAA	1.1053	

ThFFF Fractograms of Core-Shell Latexes

Phosphate buffer (pH=4.52, I=0.01M), V=0.20 mL/min, $\Delta T=64^\circ\text{C}$, $T_c=25^\circ\text{C}$, w=76 μm



S. K. Ratanathanawongs, P. M. Shiundu, and J. C. Giddings, *Colloids and Surfaces A: Physicochem. Eng. Aspects*, **105**, 243-50 (1995).

Outline

- ThFFF-MALDI TOF MS
 - Compatibility and optimization
 - Example applications

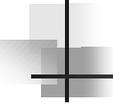
Why ThFFF and MALDI-TOF MS?

ThFFF

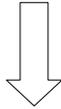
- *separates polymers according to MW and chemical composition*
- *wide MW range*
- *high MW selectivity*
- *low shear rates*
- *requires calibration with standards*

MALDI-TOF MS

- measures MW for narrow polydispersity polymers
- provides data on repeat units and end groups for low MWs
- requires fractionation of polydisperse polymers and mixtures



ThFFF/MALDI-TOF MS



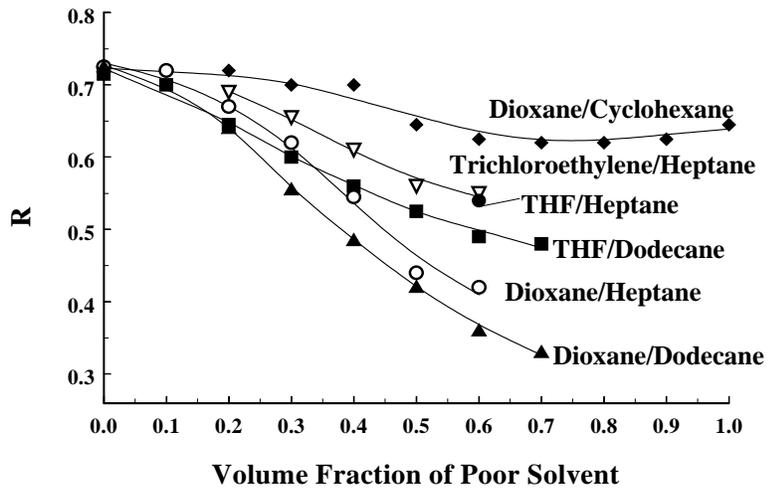
*MW and composition analysis of
polydisperse polymers and
polymer mixtures over a
wide MW range*



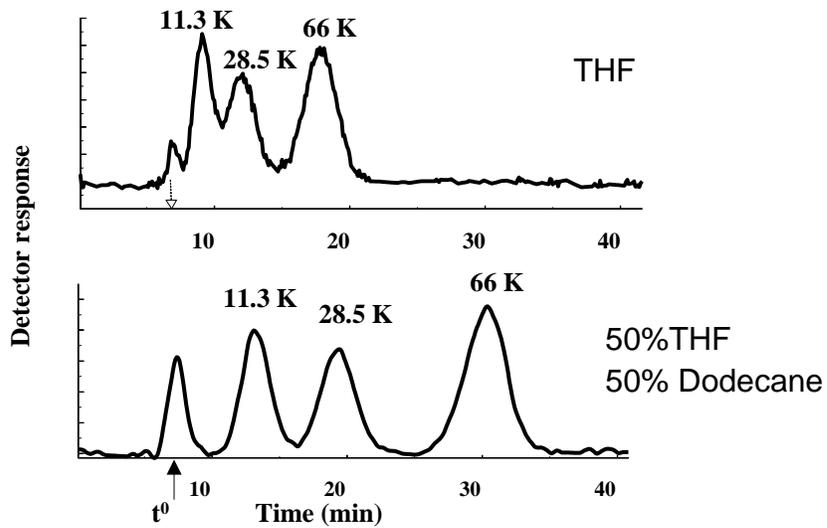
Compatibility and Optimization

- Sample amount
100 μL fractions or 1-10 μg
- Solvent compatibility
- Molecular weight range

Effect of Binary Solvent Mixtures on Retention
 PS 11.2K, $\Delta T = 100$ K

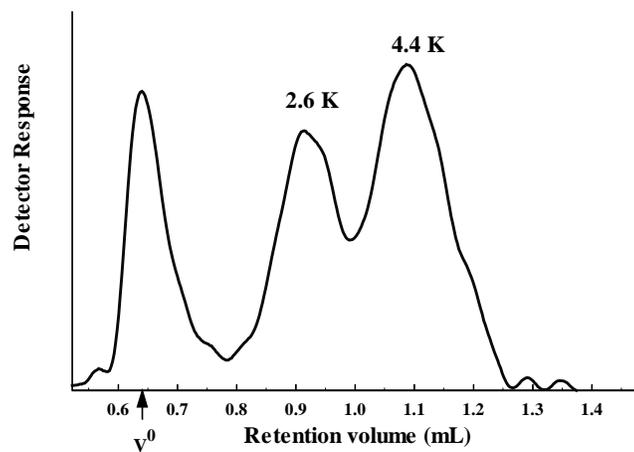


Increasing Retention Using Binary Solvents



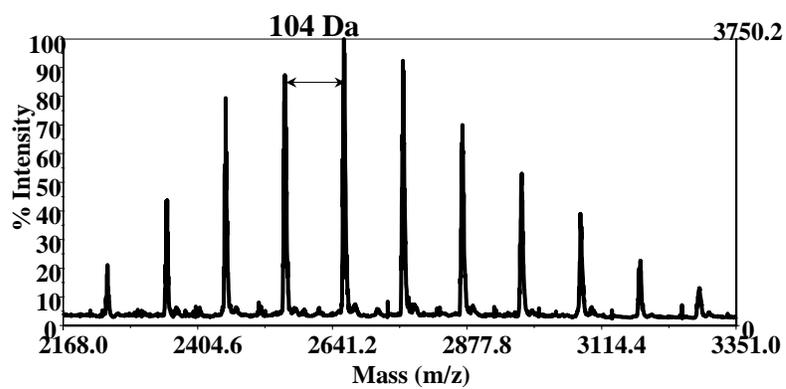
Conditions: $\Delta T = 100$ °C; $T_c = 23$ °C; $V = 0.1$ mL/min

Separation of Low MW Polystyrenes in THF/Dodecane (15:85)



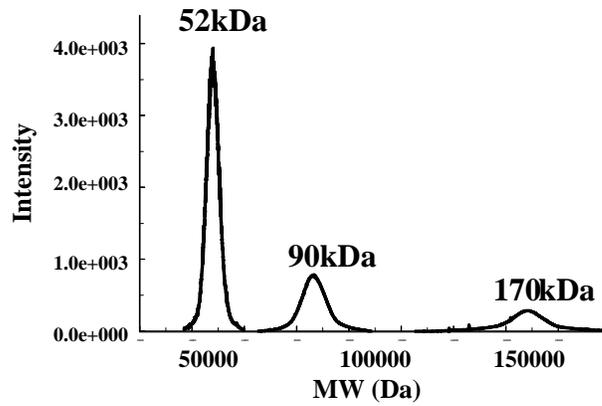
$\Delta T = 110$ K; $T_c = 299$ K; $V = 0.03$ mL/min

MALDI-TOF MS: Polystyrene 2 kDa



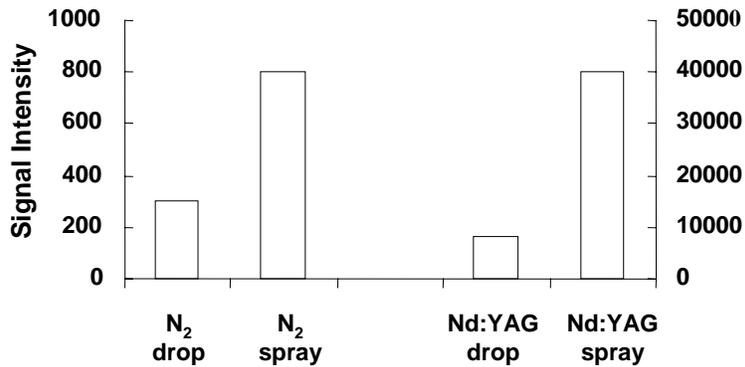
$M_n = 2.60$ kDa; $M_w = 2.63$ kDa; PD = 1.01; $M_p = 2.6$ kDa

MALDI Sensitivity for Higher MW Polymers

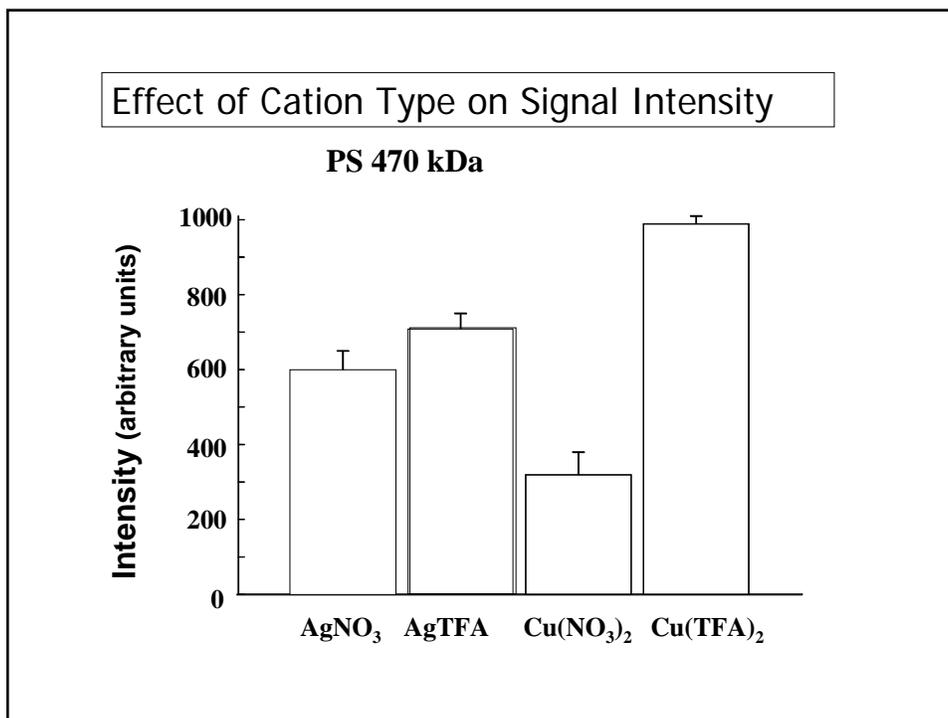
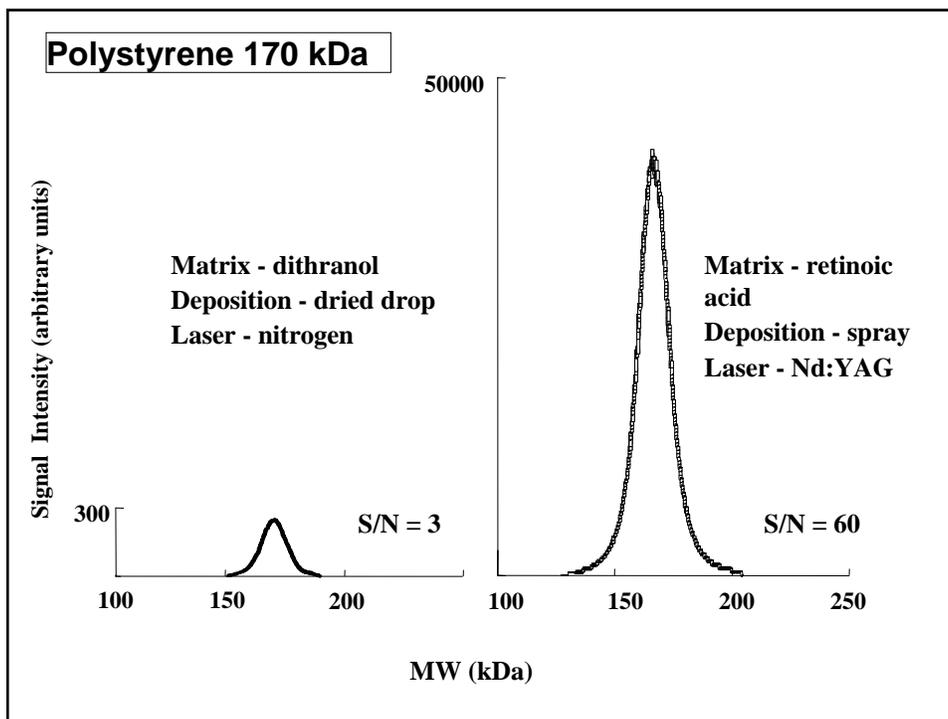


Conditions: matrix-dithranol; drop-wise deposition, N₂ laser

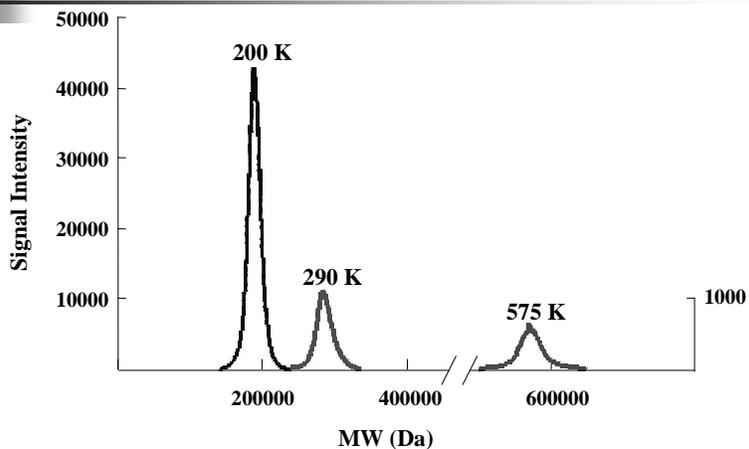
Effect of Sample Deposition and Laser on Signal Intensity of PS 170K



Matrix - 0.05M retinoic acid in THF, PS 170K -5 mg/mL in THF; salt - AgNO₃ saturated in methanol, mix - 125:7:1



MALDI-TOF MS of High MW Polystyrenes



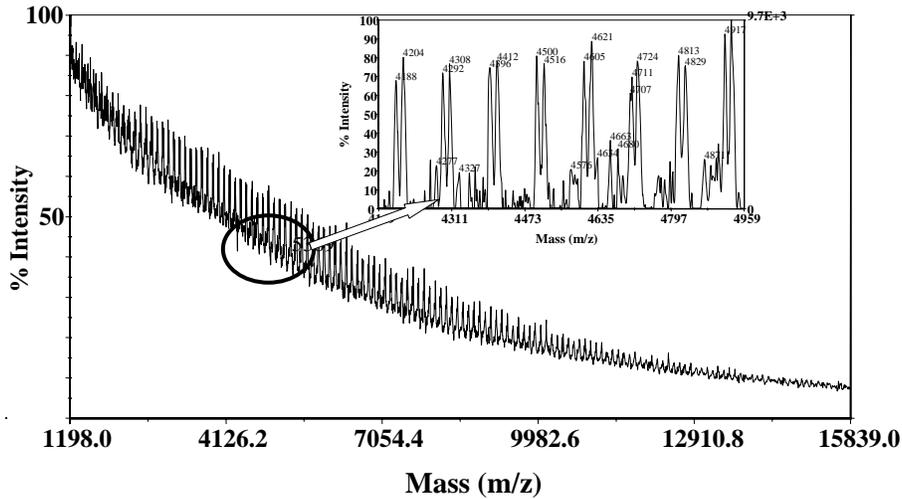
Conditions: matrix – retinoic acid; spray deposition; Nd:YAG laser

MALDI Conditions for Polystyrene

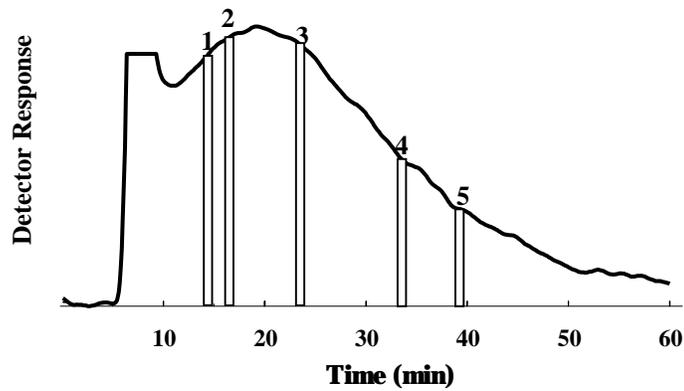
	I	II
Matrix	Dithranol	All-trans-retinoic acid
Cation	Silver (AgTFA)	Silver (AgNO₃)
Solvent	Tetrahydrofuran	Tetrahydrofuran
Deposition	Drop-wise	Spray
Laser	N₂ (337 nm)	Nd:YAG (355 nm)

MALDI-TOF MS of Broad MWD Polystyrene
($M_n = 14.5$ kDa; $M_w = 33.0$ kDa; PD = 2.28)

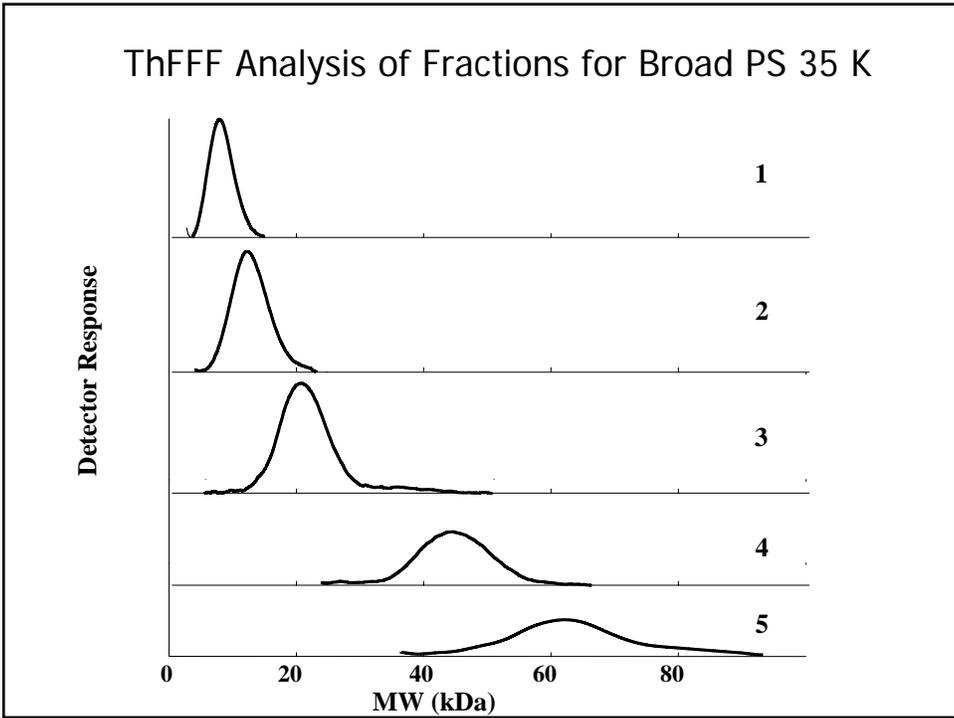
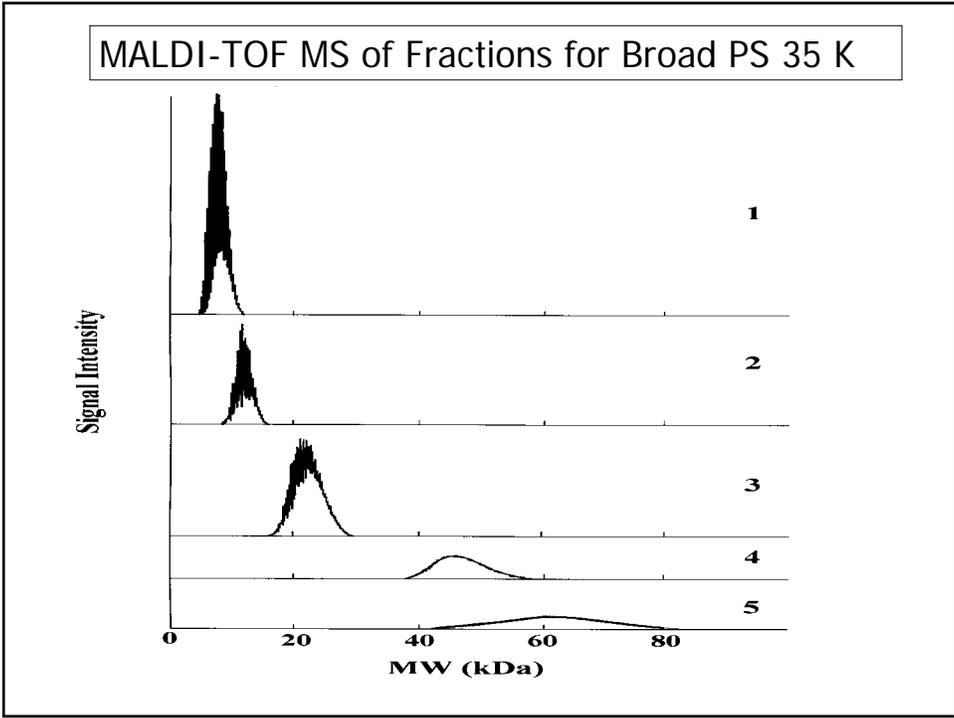
5.8E+4



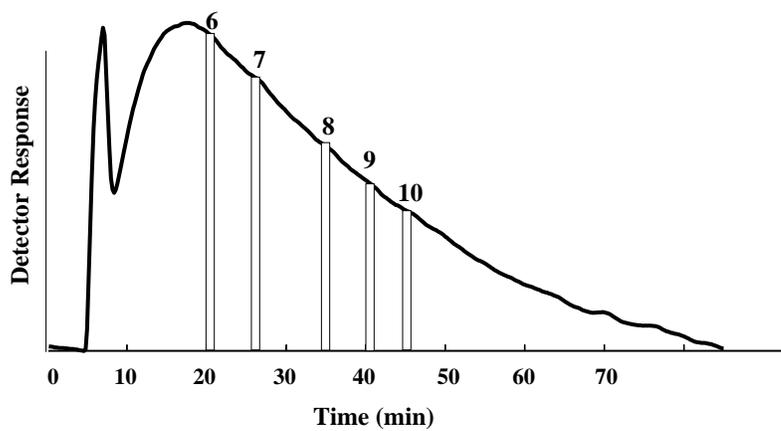
Fractionation of Broad MWD Polystyrene
($M_n = 14.5$ kDa; $M_w = 33.0$ kDa; PD = 2.28)



ThFFF conditions: solvent - 40% dioxane/60% heptane;
 $\Delta T = 100$ °C; $T_c = 23$ °C; $V = 0.1$ mL/min.

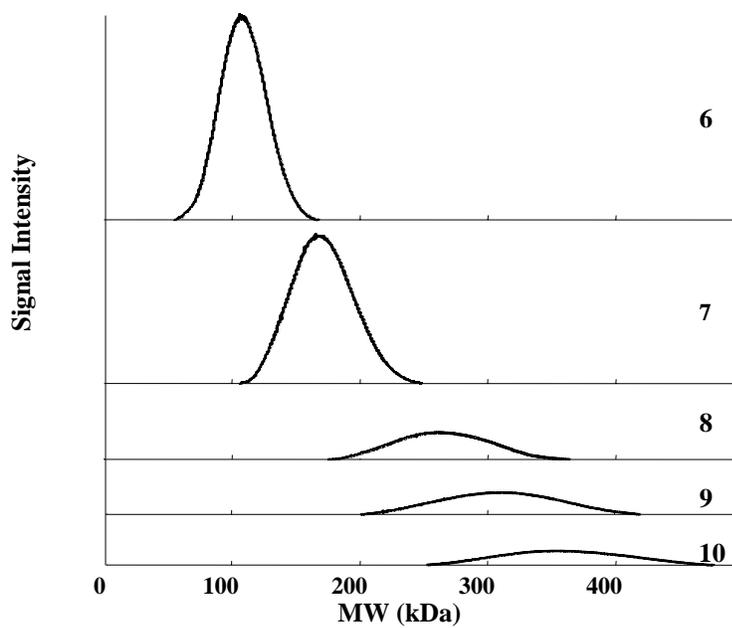


Fractionation of Broad MWD Polystyrene ($M_n = 100$ kDa; $M_w = 250$ kDa; PD = 2.5)



Conditions: solvent - THF, $\Delta T = 80$ °C; $T_c = 22$ °C; $V = 0.1$ mL/min.

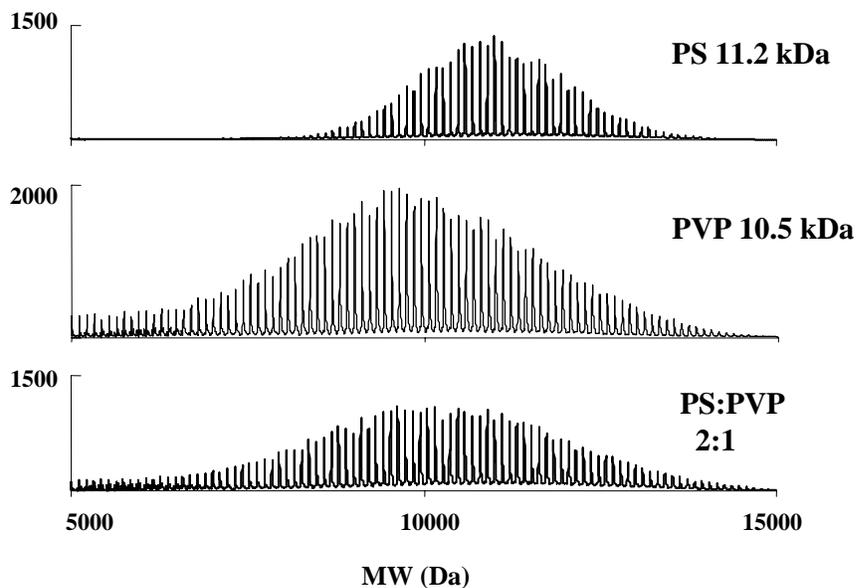
MALDI-TOF of Fractions for Broad PS250 K



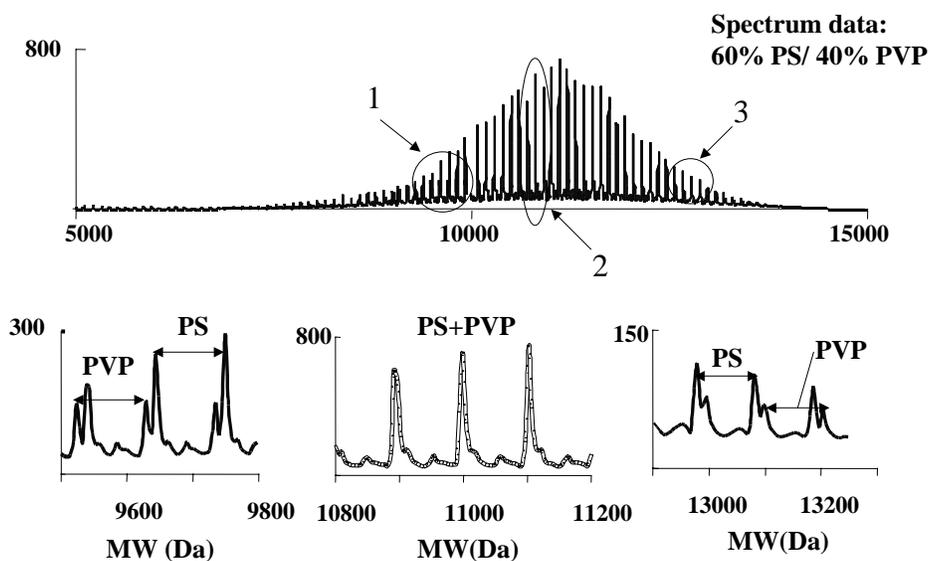
Comparison of MWD for Fractions

Fraction	MALDI-TOF MS (kDa)	ThFFF (kDa)
1	$M_n = 7.8$; $M_w = 8.0$ PD = 1.03	-
2	$M_n = 12.0$; $M_w = 12.2$ PD = 1.02	$M_n = 13.8$; $M_w = 14.4$ PD = 1.03
3	$M_n = 21.4$; $M_w = 21.5$ PD = 1.01	$M_n = 22.1$; $M_w = 23.4$ PD = 1.03
4	$M_n = 46.3$; $M_w = 46.4$ PD = 1.01	$M_n = 44.1$; $M_w = 45.3$ PD = 1.01
5	$M_n = 61.5$; $M_w = 61.8$ PD = 1.01	$M_n = 61.4$; $M_w = 62.3$ PD = 1.01
6	$M_n = 109$; $M_w = 112$ PD = 1.02	$M_n = 114$; $M_w = 117$ PD = 1.03
7	$M_n = 166$; $M_w = 170$ PD = 1.02	$M_n = 167$; $M_w = 172$ PD = 1.03
8	$M_n = 262$; $M_w = 266$ PD = 1.02	$M_n = 260$; $M_w = 269$ PD = 1.02
9	$M_n = 309$; $M_w = 314$ PD = 1.02	$M_n = 299$; $M_w = 318$ PD = 1.02
10	$M_n = 359$; $M_w = 365$ PD = 1.02	$M_n = 346$; $M_w = 386$ PD = 1.05

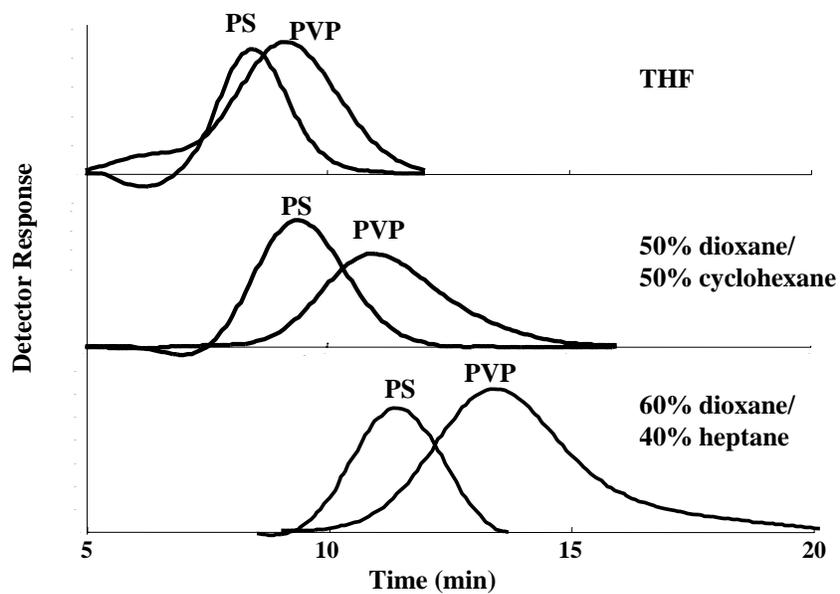
Analysis of Polystyrene / Polyvinylpyridine Mixture



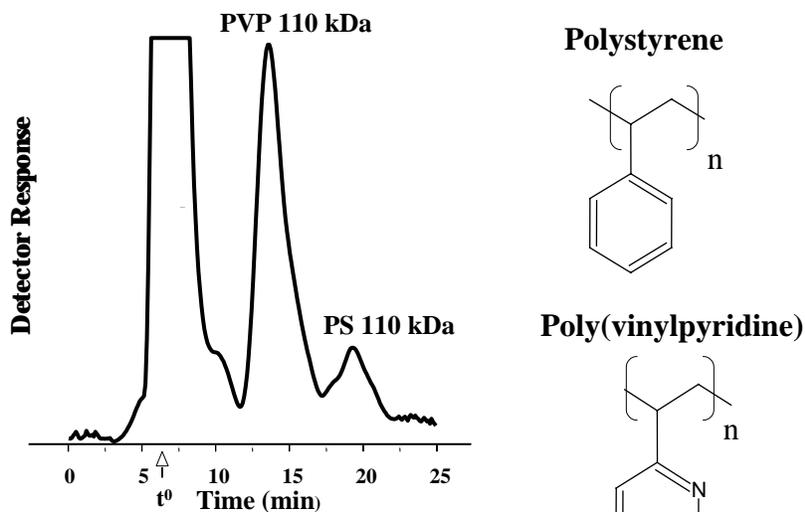
Analysis of 11.2 K PS and 10.5 K PVP mixture (95:5)



ThFFF Separation of 11.2 kDa PS and 10.5 kDa PVP

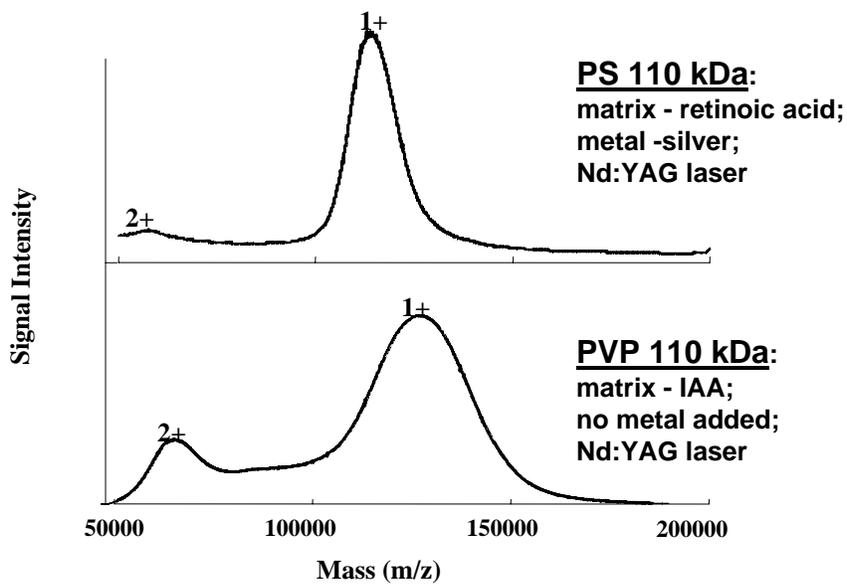


Separation by Chemical Composition



Conditions: $\Delta T = 70\text{ }^\circ\text{C}$; $T_c = 26\text{ }^\circ\text{C}$;
solvent - THF; $V = 0.1\text{ mL/min}$

Optimization of MALDI-TOF Analysis



Nominal MW and Composition of Standards

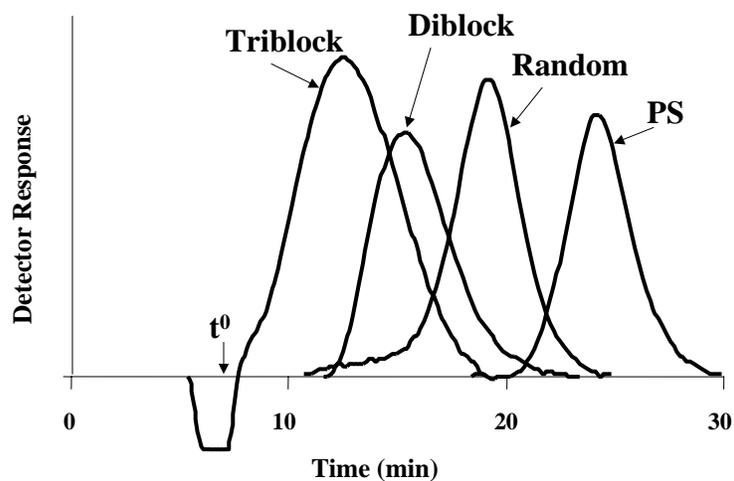
Polymer	MW	PD	% (w) PS
Polystyrene	$M_p = 110 \text{ K}$	<1.06	100
Random PS/PB	$M_n = 100.6 \text{ K}$	1.05	28
Diblock PS-PB	$M_n = 96.8 \text{ K}$	1.06	28
Triblock PS-PB-PS	$M_n = 102 \text{ K}$	1.05	28
Polybutadiene	$M_n = 99.5 \text{ K}$	1.09	-

Random copolymer - S-B-S-B-B-S-B

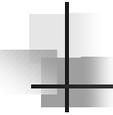
Diblock - $\underbrace{\text{S-S-S-B}}_{27 \text{ K}}-\underbrace{\text{B-B-B-B}}_{70 \text{ K}}$

Triblock - $\underbrace{\text{S-S}}_{14 \text{ K}}-\underbrace{\text{B-B-B-B-B-B}}_{70 \text{ K}}-\underbrace{\text{B-S-S}}_{15 \text{ K}}$

Analysis of Copolymers in Methyl Ethyl Ketone

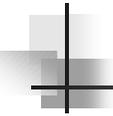


Conditions: $\Delta T = 100 \text{ }^\circ\text{C}$; $T_c = 26 \text{ }^\circ\text{C}$; $V = 0.1 \text{ mL/min}$



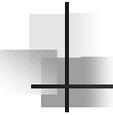
Summary

- *ThFFF/MALDI-TOF MS allows analyses of:*
 - wide polydispersity polymers*
 - polymer mixtures of different compositions*
 - polymer mixtures of different microstructures*
- ThFFF can be coupled with other separation methods for multidimensional separation.



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