



Writing the Future

Novel Deposition Systems for Combinatorial Libraries

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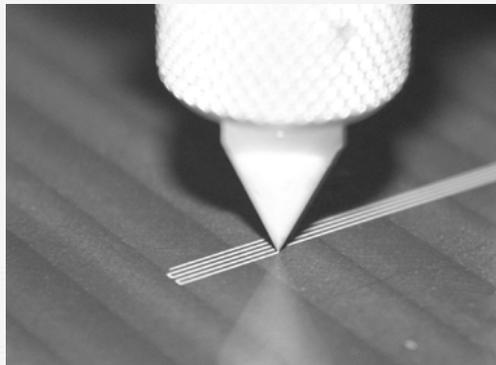
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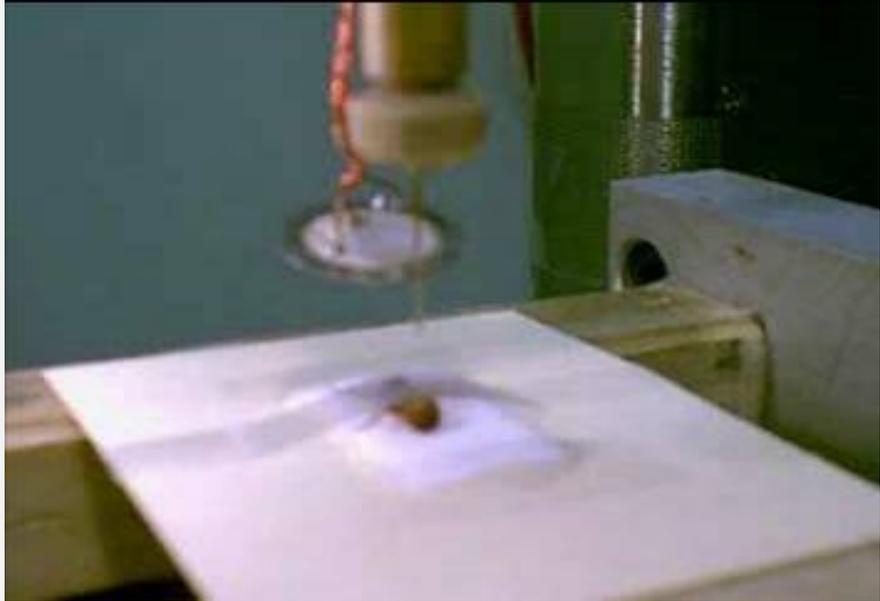
Real Platforms for Real Results

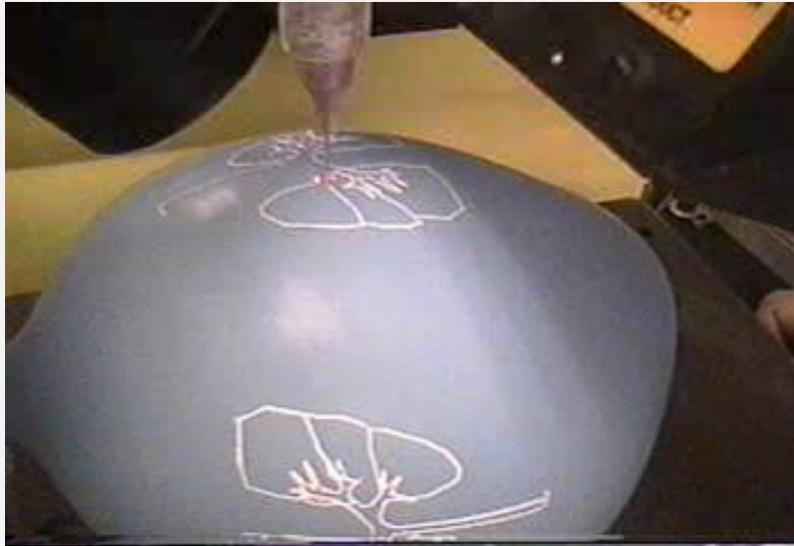
DARPA, under the Meso-Scopic Integrated Conformal Electronics (MICE) program, developed Direct Printing tools and processes.

The addition of short pulsed lasers and advanced imaging makes these platforms the most sophisticated micro bio-electronic tools in the world today.

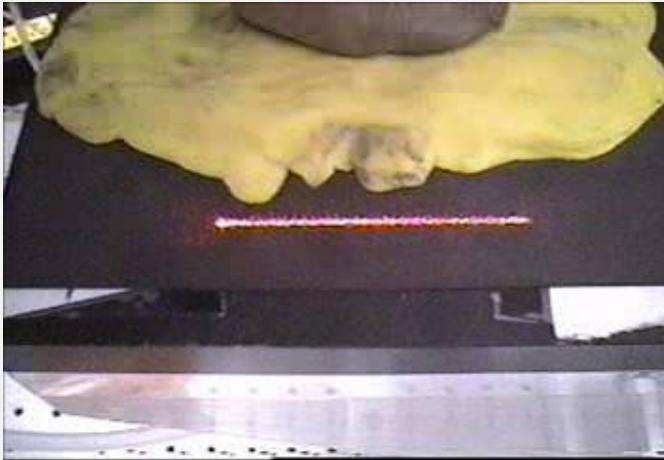


Printing “any” material on “any” substrate has opened doors for conformal and 3D biological integrated electronics.

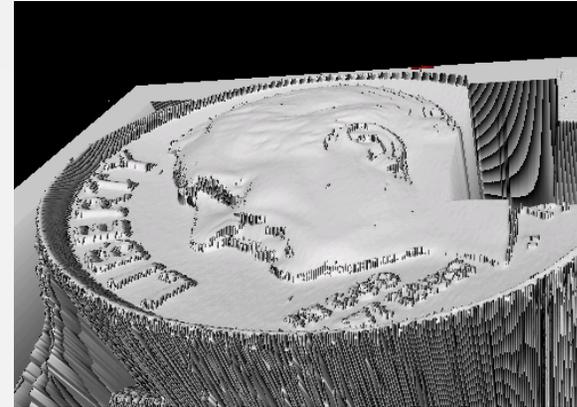




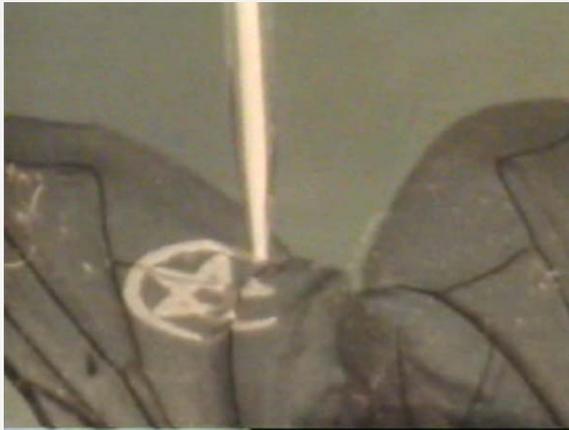
Z Tracking must be accurate to microns or less



Pre-Scan



Vision – Define Plane



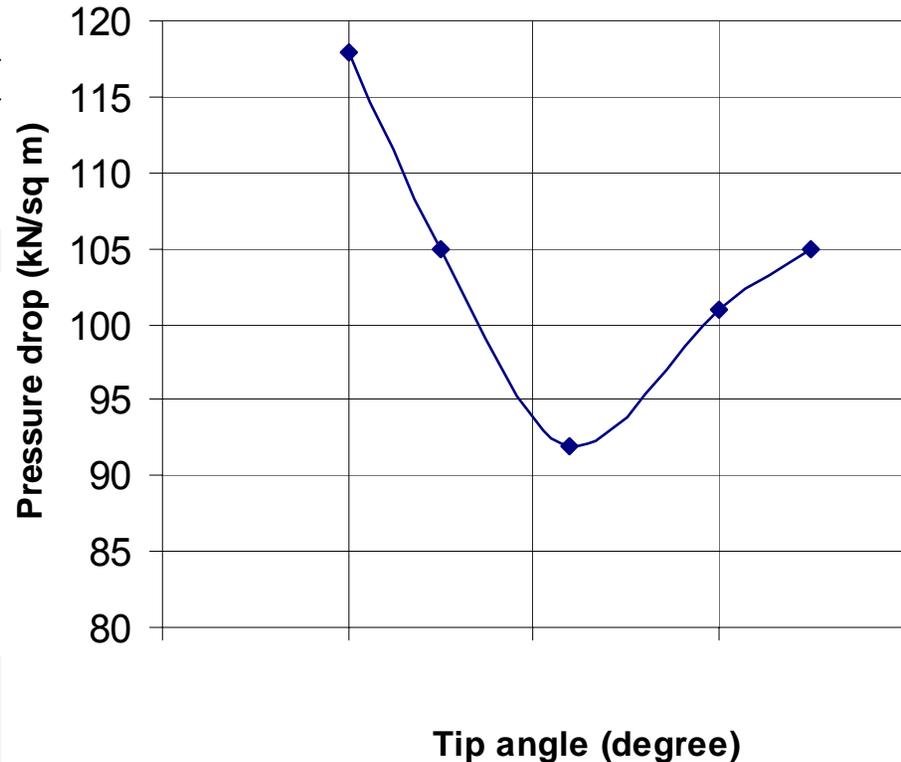
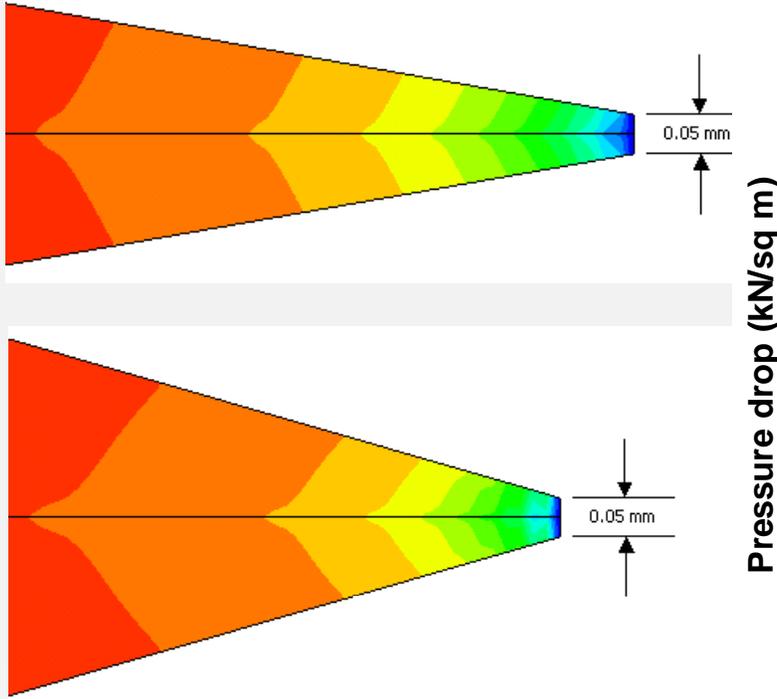
Touch Probe Feedback



Real Time Dynamic Laser

Optimization of the tip angle

Pressure drop in the pen for different inner cone angle: optimization study



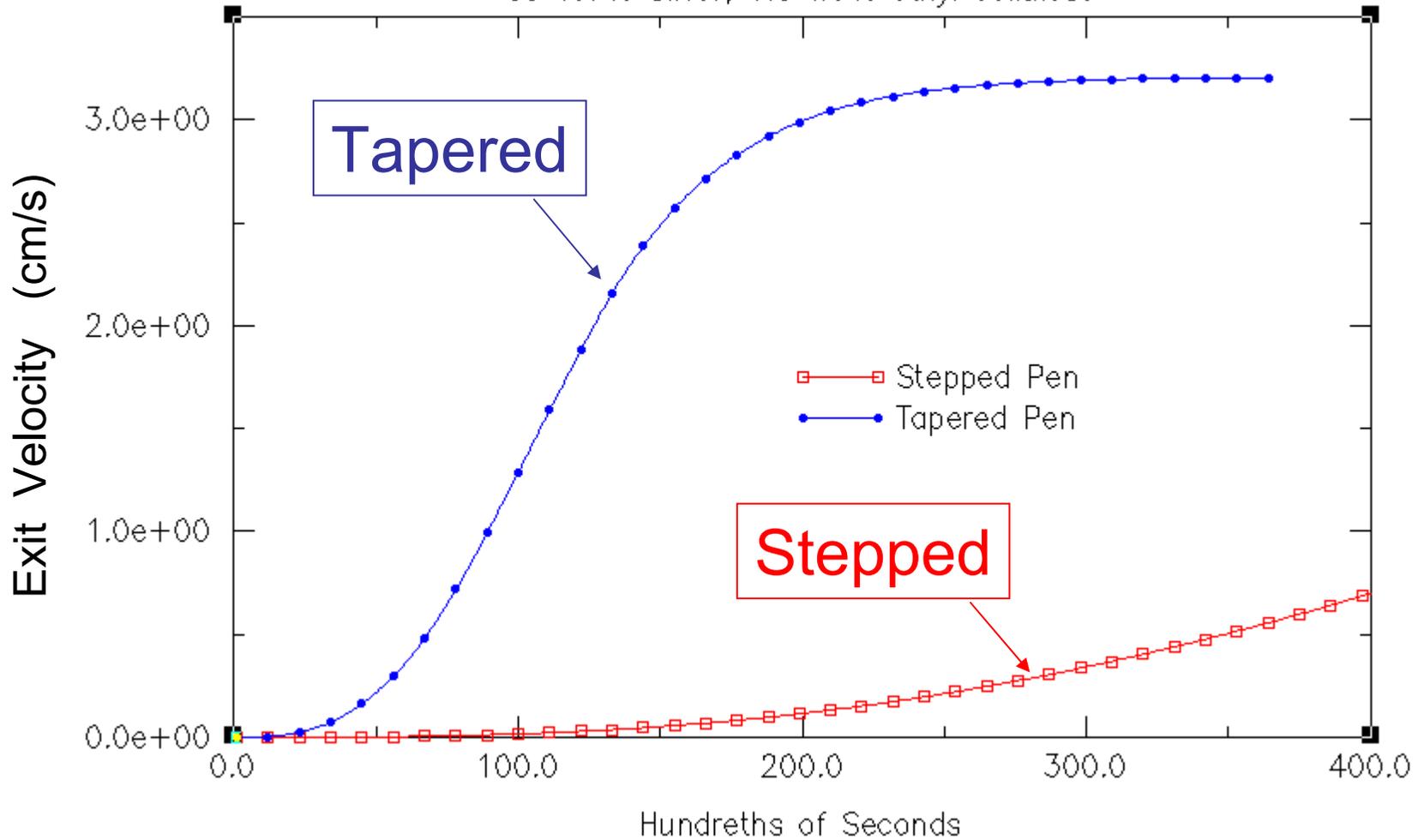
Conclusion:

A small range of tip angles are required to achieve optimum minimum pressure drop along with nearly uniform axial velocity distribution at the tip, resulting in enhanced start/stop.

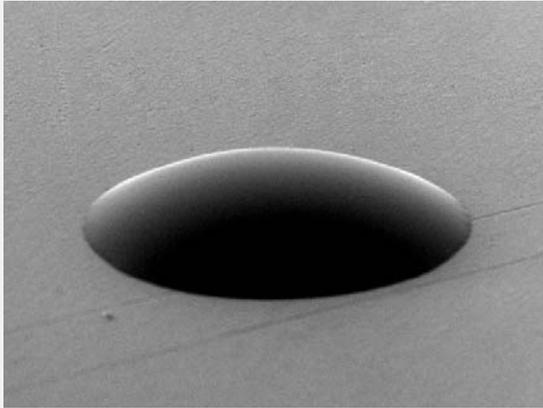
Start-up Comparison

Start-up: Stepped Pen vs. Tapered Pen

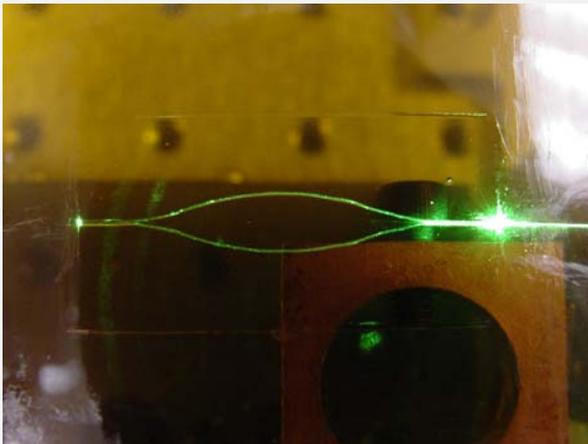
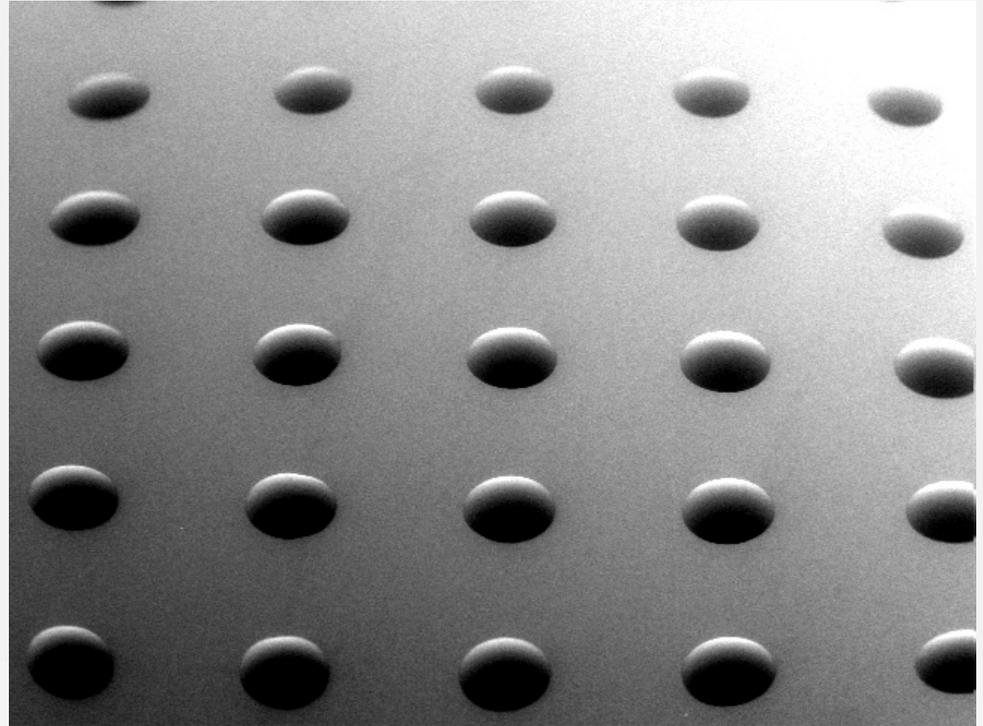
55 vol % Silver, 1.5 wt % ethyl cellulose



True Start/Stop is an Enabler



- Micro-Lenses
- Integrated Optical Waveguides



From Antennas to Much Smaller Antennas to Micro Antennas and Rectennas

**Solving future electronics with nano development
=> nano-electronics**

**So why don't they solve the future of antennas, is it
because it is done?!?!?**

**Is it because we have reached the limits of antenna
physics or the limits of traditional antenna design?**

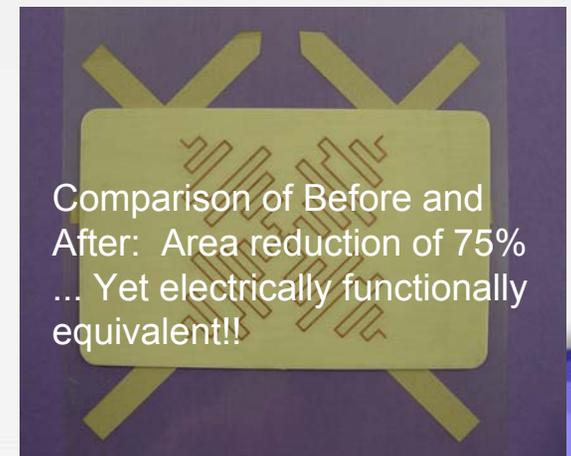
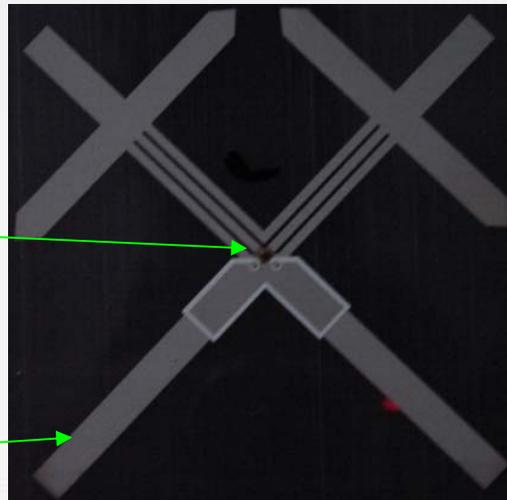
Evolutionary optimization
can be used for antennas
and connection to RF
circuits.

This combination can also
provide functional devices
without batteries....using
rectenna.

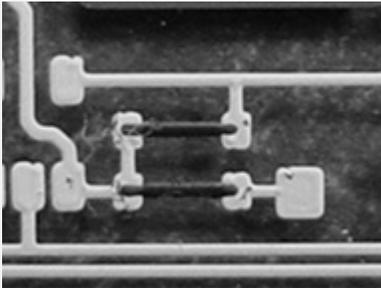
RFID Tags – “Tag the
World”

Tags are the size of a
grain of salt!

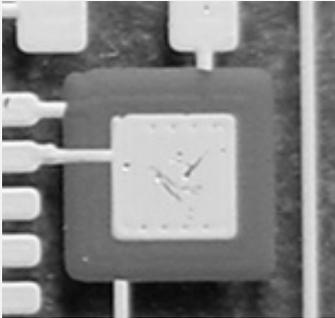
Antennas are the size
cereal bowl!



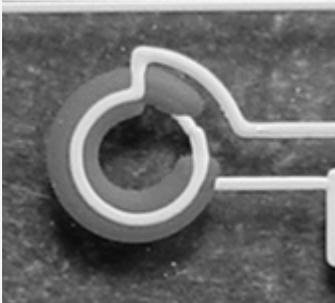
Print Passives from “Raw” Material



Resistors



Capacitors



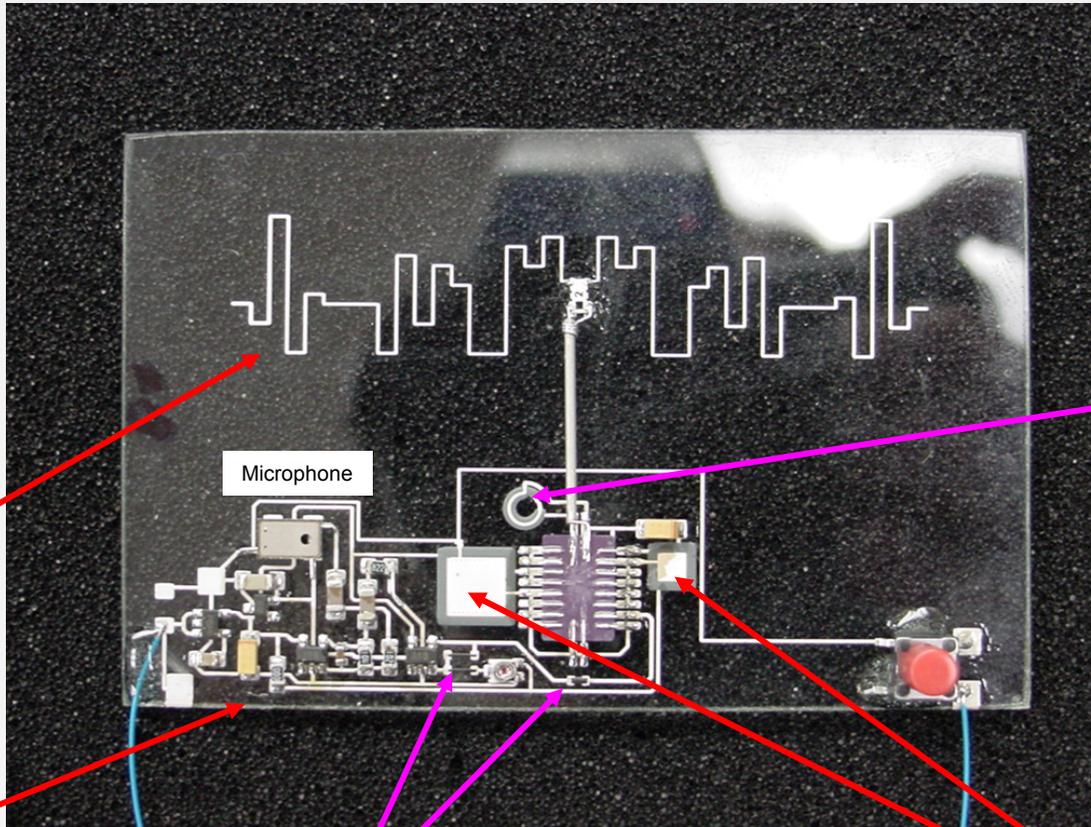
Inductors



Using engineered materials with nano and micro particles, flakes and rods...it is now possible to print quality passives.

The “Raw” materials are conductive, dielectrics and magnetic in their base characteristics. The ability to print any material in any shape on any substrate, has allowed the necessity for solder to be greatly diminished.

Directly-Written Transmitter Components



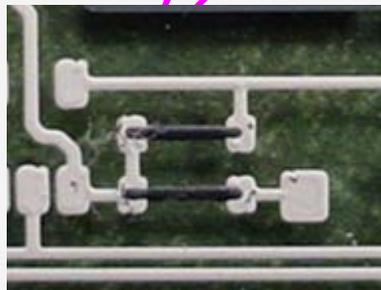
916MHz, 50Ω
Stochastic Dipole
50% size reduction



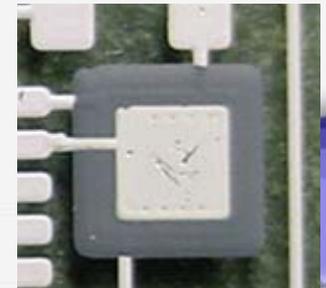
Parallel Resonant
LC network (ESD shunt)

Multi-leaded Capacitors
100pF capacitor (left)
25pF capacitor (right)

“WCB”
Written Circuit Board
Sintered silver particles
on glass



20K resistors (two-left)
3K resistor (right)



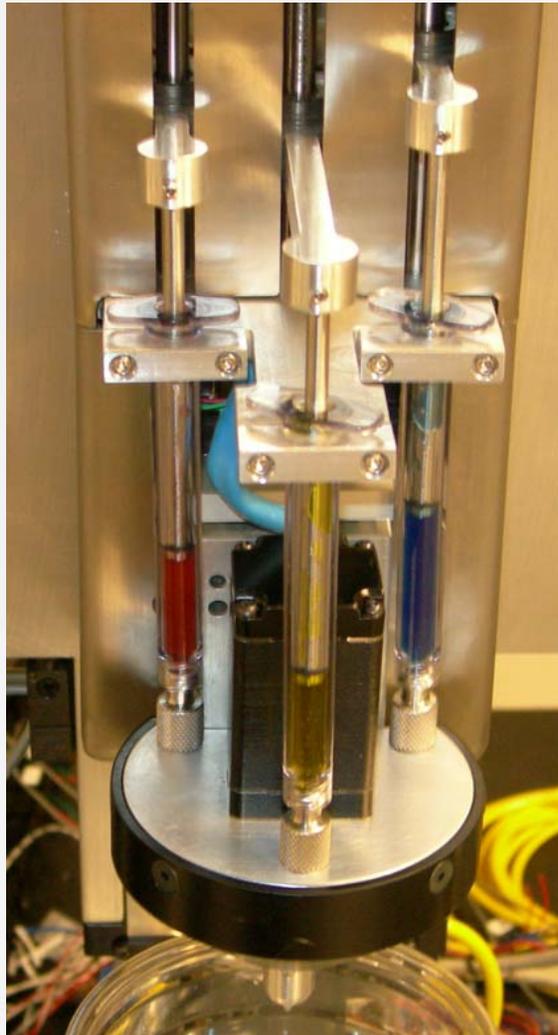
Component Mixing System

- Required for multi-component process on the manufacturing floor.
- Applications: Spontaneously forming polymers, multi-part epoxy, bio-polymers, etc.
- Requirements: Small mixing volume, short residence time, homogeneous mixing

Passive vs. Active Mixing

- Passive mixing
 - Simple
 - No limit on inlet components
 - Difficult to reach homogeneity
- Active Mixing
 - Requires mixing “spoon”
 - Inlet number dependent on “mixing bowl” size
 - Easier to reach homogeneous mixing

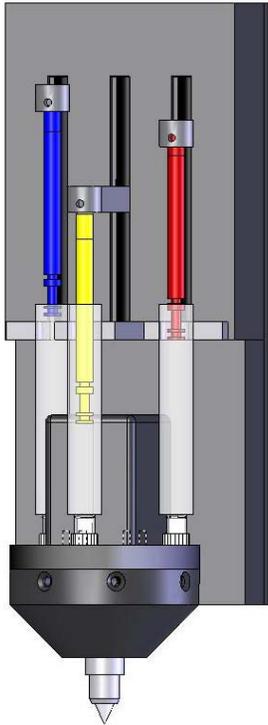
Three Component Active Mixing System



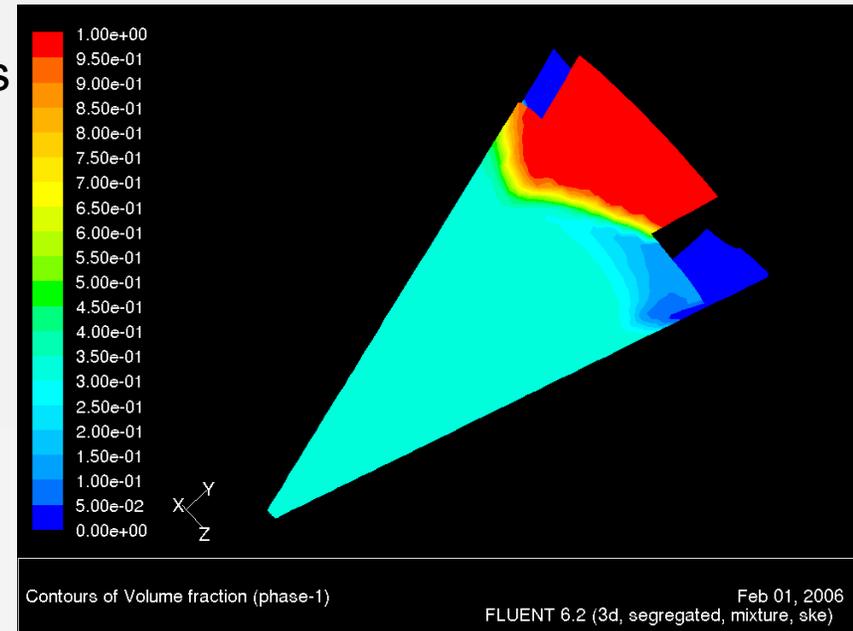
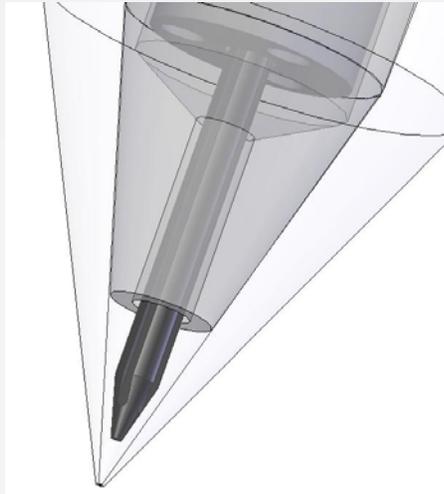
Three independently controlled linear actuators displace material into tip, which acts as “mixing bowl”

Material is actively mixed by 800 micron stainless steel fluted rod, which acts as “mixing spoon”

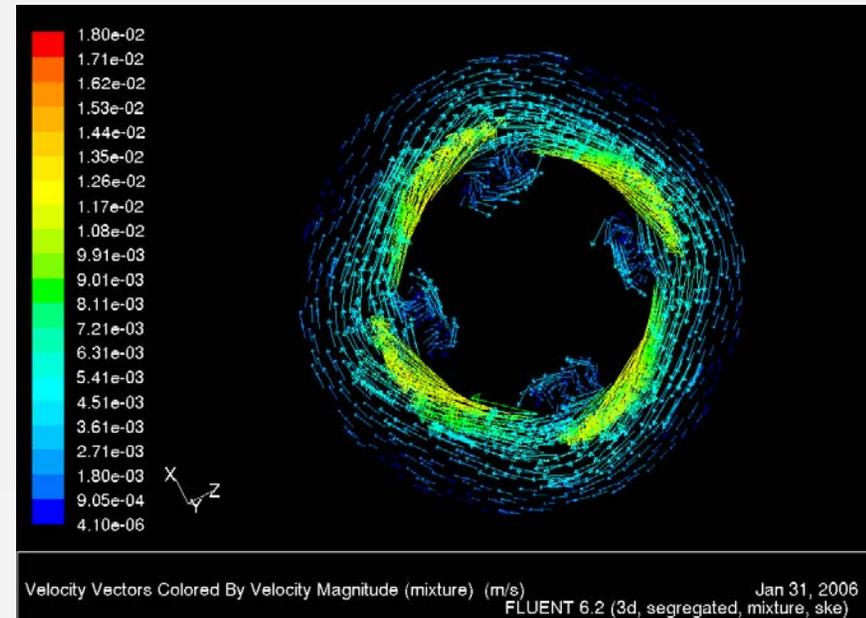
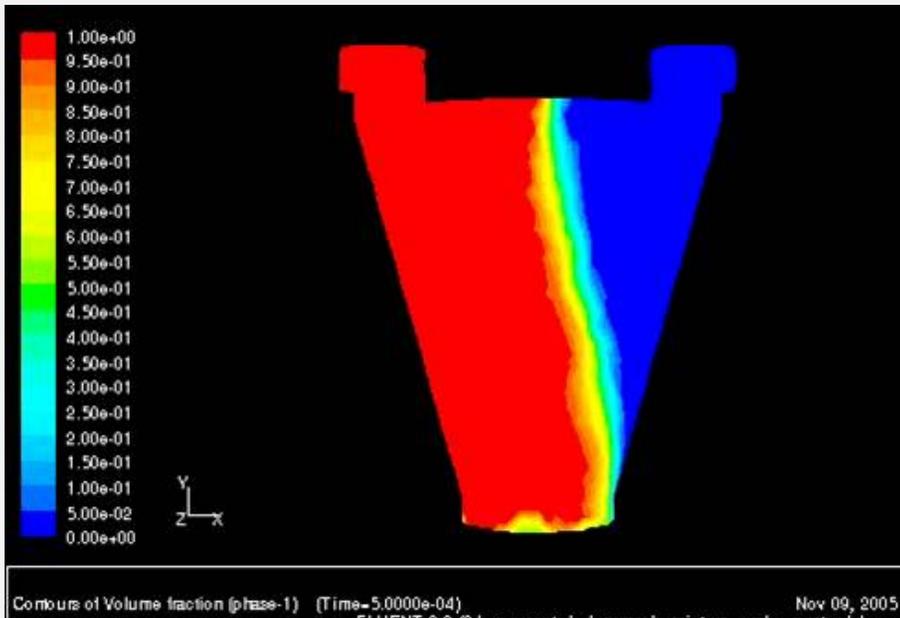
Small Mixing Area Allows Material Control



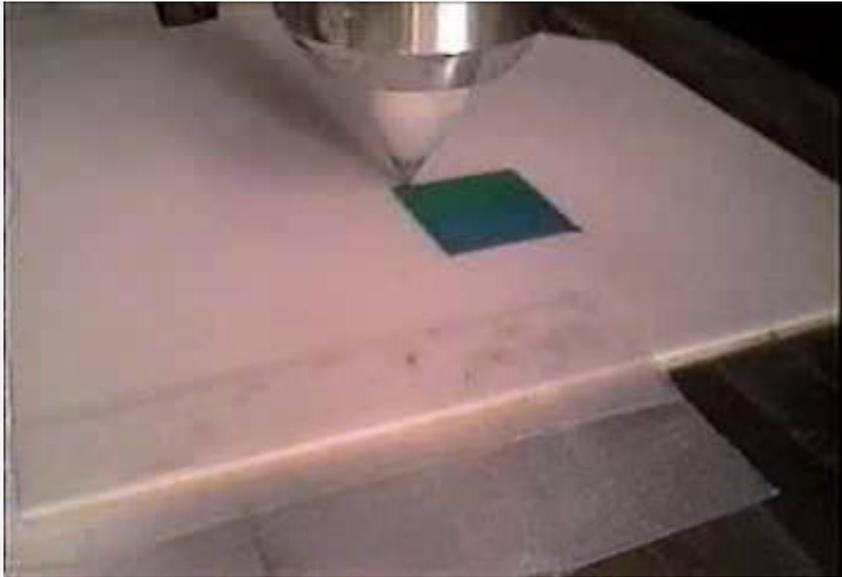
Material is mixed by rotating rod and close clearance internal wall resulting in homogeneous mixing



Modeling to ensure correct flow patterns



Results



The Vision

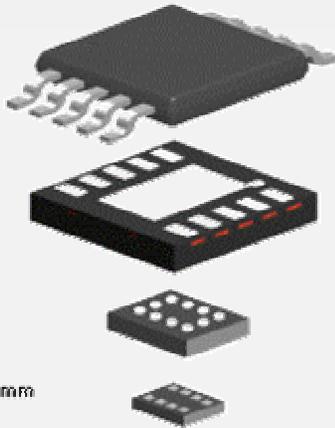
Typical Package to Die Size Difference

10L MINI SOIC,
3.00 x 3.00 x 0.86mm

10L LLP,
3.00 x 3.00 x 0.75mm

10L MICROSMO,
1.51 x 2.00 x 0.94mm

DIE,
.98mm x 1.11mm x .216mm

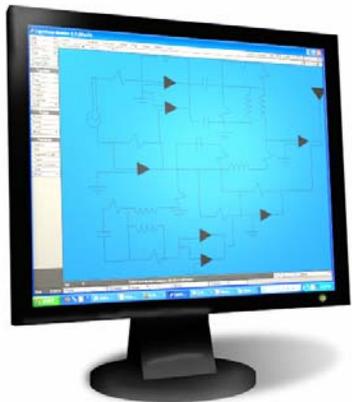


Passives from a tube or
multiple tubes!



Compressed Antennas!

A 50 times volume compression!



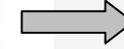
Design electrical
circuit



Scan object to serve as substrate
or input from CAD



Evolutionary Optimizer
"Wraps" circuit around object



Electronic Printer, Prints
Circuit Conformally

Print working electronic circuits on any surface.....

